

# We care about you !











# Welding Smoke Exhaust Extraction Systems







## Heavy Duty Welding Smoke Extraction Arms Type ATS AK-...-

Part No.	Description	Price	Photo
	Suction Trunk		
	Type ATS AK		
	Lightweight, heavy duty system, very		
	smooth position adjusting, with outer		
	parallelogram arm, highly stabilized.		
	Hose cross section 100% free for suction.		
	There are no friction joints to be adjusted.		
	With hose Ø160mm made of hard to		
	inflame PVC, optimised suction hood with		
	throttle valve and wall bracket with turning		2
	joint.		
	To be used in connection with a central		
	suction system.		
523-200	Type ATS AK-2, Length = 2m		12.50
523-300	Type ATS AK-3, Length = 3m		
523-400	Type ATS AK-4, Length = 4m		
	Suction Trunk with Fan		
	Type ATS AKV-		
	Lightweight, heavy duty system, very		
	smooth position adjusting, with outer		A-
	parallelogram arm, highly stabilized.		
	Hose cross section 100% free for suction.		
	There are no friction joints to be adjusted.		
	With hose Ø160mm made of hard to		A STATE OF THE PARTY OF THE PAR
	inflame PVC, optimised suction hood with		- The
	throttle valve and wall bracket with turning		
	joint.		
	Fan 0,85kW, max. 1700m³/h, max. 1400Pa		1
521-300	Type ATS AK-3V, Length = 3m		
521-400	Type ATS AK-4V, Length = 4m		



### Heavy Duty Welding Smoke Extraction Arms "Wide Range" Type ATS AMAX-...-

Part No.	Description	Price	Photo
524-500 524-600	Suction Trunk Type ATS AMAX Lightweight, heavy duty system, very smooth position adjusting, with outer parallelogram arm, highly stabilized. Hose cross section 100% free for suction. There are no friction joints to be adjusted. With hose Ø160mm made of hard to inflame PVC, optimised suction hood with throttle valve, swivelling arm and wall bracket with turning joint. To be used in connection with a central suction system.  Type ATS AMAX-5, Length = 5m Type ATS AMAX-6, Length = 6m		
524-700	Type ATS AMAX-7, Length = 7m		
524-800	Type ATS AMAX-8, Length = 8m		
524-005	Suction Trunk with Fan Type ATS AMAXV- Lightweight, heavy duty system, very smooth position adjusting, with outer parallelogram arm, highly stabilized. Hose cross section 100% free for suction. There are no friction joints to be adjusted. With hose Ø160mm made of hard to inflame PVC, optimised suction hood with throttle valve, swivelling arm and wall bracket with turning joint. Fan 1,2kW, max. 2200m³/h, max. 1600Pa		
524-006	Type ATS AMAX-5V, Length = 5m		
524-007	Type ATS AMAX-7V, Length = 7m		
524-008	Type ATS AMAX-8V, Length = 8m		
	Suction Hose Lightweight, highly flexible hose, hard to inflame, air flow opimised, with integrated metal helix, specially designed for welding fume extraction systems. Temperature resistant up to +120°C. Extremely wear resistant.		
986-160	Ø160mm price / m		



### **Mobile Welding Fume Extraction / Filtering System**

Part No.	Description	Price	Photo
	Mobile Filter unit with Suction Trunk		
	Consist of:		
	< heavy duty micro web filter, 14m² filtering		
	area (2 cartridges each 7m²), separating		
	rate>99%, with preliminary coarse-meshed		
	filter made of aluminium		
	< fan 0,75kW, 1200m³/h effective air flow,		
	power supply 220/240V, 50Hz, motor		
	protective switch included		
	all build in a housing made of		
	stove-varnished steel sheet, RAL 5015,		
	on 4 wheels (2 guiding and 2 turning		MILIE .
	wheels with lock), with fan switch ON/OFF		Trans.
	and control lamp on front, and EURO		
	standard plug in connector		
	< suction trunk, with inner parallelogramm		
	arm (with 3 tension springs), hose		
	Ø160mm made of hard to inflame PVC,		The state of the s
	optimised suction hood with throttle valve		
	and rotary flange, mounted on the top of the		
	housing		
600-701	Type MMF 2, with suction trunk 2m length		
600-702	Type MMF 3, with suction trunk 3m length		
600-790	Filter Cartridge		
	spare, for Mobil Filter Unit		
	Filtering area 2 x 7 = 14m <sup>2</sup>		
	Separating rate >99%		
	Filtering Box		
	Consist of:		-
	< heavy duty micro web filter, 14m² filtering		
	area (2 cartridges each 7m²), separating		
	rate>99%, with preliminary coarse-meshed		
	filter made of aluminium		The second secon
	< fan 0,75kW, 1200m³/h effective air flow,		
	power supply 220/240V, 50Hz, motor		
	protective switch included		
	all build in a housing made of		*
	stove-varnished steel sheet, RAL 5015,		
	with outlet and wall bracket		
	< suction trunk, with inner parallelogramm		
	arm (with 3 tension springs), hose		
	Ø160mm made of hard to inflame PVC,		
	optimised suction hood with throttle valve		The state of the s
	and rotary flange, mounted on the top of the		
	housing		
600-601	Type SMF 2, with suction trunk 2m length		
600-602	Type SMF 3, with suction trunk 3m length		
000-002	Trype Sivin S, with Suction trunk 3m length		



#### **Suction Trunk movable in Slotted Suction Duct**

Part No.	Description	Price	Photo
400.004	Slotted Suction Channel Type ATS 2000		
100-001	Section 290cm <sup>2</sup> , made of Aluminium		
	Standard Length: 6m		
	Weight: ~13kg/m		
	Slotted Channel Includes:		
	Stainless Steel Spring Clamps, Neoprene		
	Sealing Lips Temp. resistant up to +200°C		
110-001	Duct Connector Type ATS 2000		
110-001	Duct Connector Type ATO 2000		
	zinc coated steel		
110-011	Duct Connection Plate		
110-011	Buot Commedian Flate		
	stabilized the duct connection		
110-005	End Cover Type ATS 2000		
110-003	Life Gover Type A10 2000		
	made of Aluminium		
110-003	Limit Stop Type ATS 2000		
110 003	Limit Otop Type ATO 2000		
	1 Set = 4 Pcs		
	Air Duct Connection Front Type SSR2		
	zinc coated steel		
122-160	Ø 160mm		
	Air Duct Connection Front Type SSV2		
	cast aluminium for directly flanging		
	of the fan		
1211-160	Ø 160mm		
	Air Duct Connection Top Type OOR2		
	zinc coated steel		
120-160	Ø 160mm		
	Air Duct Connection Top Type OOV2		
	cast aluminium for directly flanging		
	of the fan		
1201-160	Ø 160mm		
110-002	Bracket		
	zinc-plated steel, for fixing the		
	suspension on the channel		



Dowt No.	Description	Drice	Dhata
Part No.	Description	Price	Photo
	Slotted Duct Suspension		
	V-shape		4 2 4 2
	(without bracket and fixing angle)		
	(viiii eat a a a a a a a a a a a a a a a a a a		
	1 Set = 2 Pipes		7.8
130-050	up to = 500mm		8. 8.
130-100	up to = 1000mm		=
130-200	up to = 2000mm		—►  85   <del>4</del>
	Longitudinal Stiffener		
	to stabilize the duct suspension		1 42
131-050	up to = 500mm		\
131-100	up to = 1000mm		
131-200	up to = 2000mm		
	Mounting Profile		
	galvanized steel, completely with mounting		
	clamps for I-beams		
131-017	Length = 300mm		
131-018	Length = 500mm		
	Wall Bracket		N.
	galvanized steel,		
400.000	to suspension of the channel		
132-600 132-000	Length = 600mm		
133-000	Length = 1000mm  Specially "anit-torque" Bracket		
133-000	To compensate the torque in the suction		
	duct by using of this in connection with a		
	moving suction trunk. To be bolted on the		
	top of the suction duct by the installation.		
	To be used instead of standard bracket.		V
500-000	ANTI-SMOG Suction Trolley		
	·		
	for taking up the suction trunk type ATS AK.		
	Very robust framework with 8 ball-bearing		
	wheels, cast aluminium nozzle with		
	stainless steel slider, Ø150mm hose		
	connection and bracket for rotary flange.		
	Max. air flow 2000m³/h		
	Matching to slotted suction duct type		
	ATS 2000 / ATS 3000		ATTACA ATTACA
515-001	Rotary Flange		
	for suction trunk		3 0
	made of aluminium, very smooth moving		
	due to ball-bearing, with bracket for		
	suction trunk.		
	Matching the ANTI-SMOG suction trolley		
	500-000, prepared to take up the suction type ATS AK		
	Tiype ATO AN		

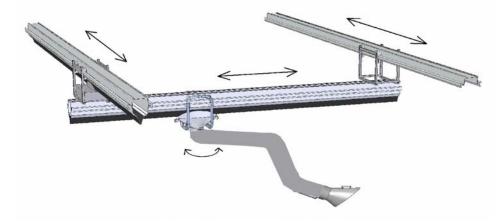


Part No.	Description	Price	Photo
810-016	Fan Type ATS 16		
852-160	Outlet Connector Ø160mm		
854-160	Intake Connector Ø160mm		
863-160	Flexible Connection Ø160mm (Pair)		
864-002	Vibration Absorbers 4Pcs. = 1 Set		
855-038	Fan Bracket - Wall Type		
870-040	Motor Protection Switch 2,4 - 4,0A		
895-160	Roof Penetration Ø160mm		
893-160	Deflection Hood Ø160mm		
1021-160	Spiral Duct Ø160mm (price / m)		
1022-160	Duct Bend Ø160mm / 90°		
1023-160	Duct Bend Ø160mm / 45°		
1024-160	T-Piece Ø160mm / 90° for Duct		
1028-160	Connector for Spiral Duct Ø160mm		
1029-160	Connector for Pipe Fittings Ø160mm		
1032-160	Mounting Bracket Ø160mm		
523-010	Lighting Kit		
	for suction trunk.		
	Kit with halogene 12V, 20W, with protective		
	plexiglass screen, switch and 10m		17
	electric cord.		
	Included: transformer		
	230V, 50Hz / 12V DC		
515-020	Ceiling Bracket		
	for suction trunk.		
	To be used instead of the wall bracket		
	* The stability of the ceiling should be		
	proofed on site.No liability will be asumed *		
	L = 1000mm		-
515-021	Stand Bracket		
	for suction trunk, on the floor mounting		
	* The stability of the floor should be		
	proofed on site.No liability will be asumed *		
	i .		
	L = 2000mm		-



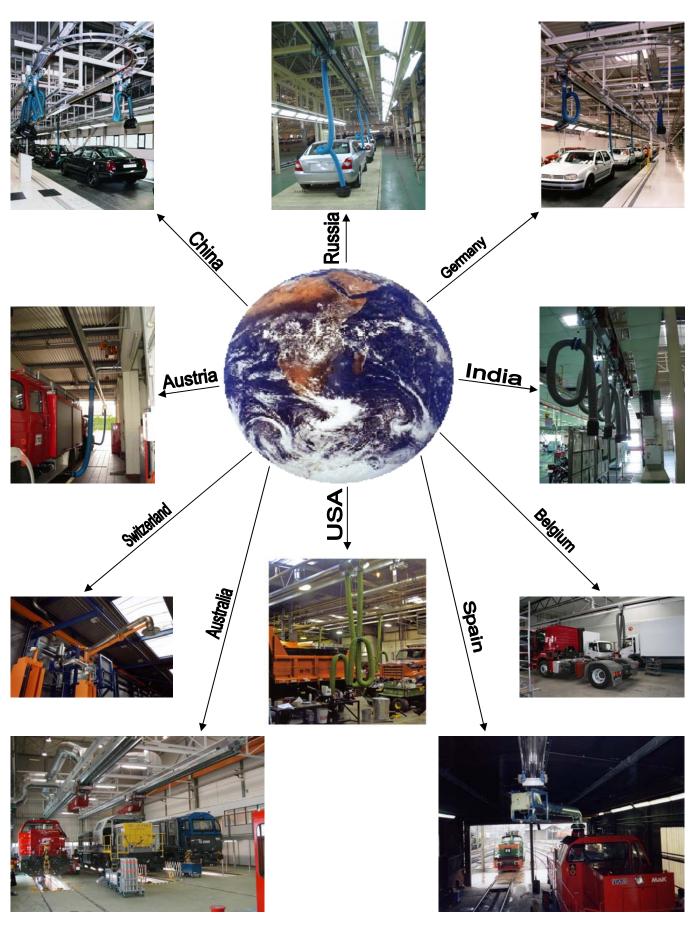
### **Customized Welding Fume Extraction Systems**

Part No.	Description	Price	Photo
	Extraction System Type PORTAL		
	in 3 coordinates (X-Y-Z) mobile!		
	Lay-out and detail drawings of the building		
	are neccessary for a guotation.		
	This unique system make welding fume		
	suction at any location in the workshop		
	possible, by using only a suction trunk		
	and two crossed over slotted suction		
	ducts.		
	The work piece does not have to be		
	moved anymore for keeping in the		
	suction area!		
	The suction trunk will follow the welding		
	tool everywhere in the workshop.		
	This could happen manually or		
	automatic.		
	On demand, several suction trunks could		
	be intergrated into the PORTAL system		
	according to the number of the welding		
	tools working simultaneously.		
	,		
	Integration of a high vacuum extraction		
	system for grinding dust or / and a power		
	supply into the PORTAL system is		
	possible.		
	The POPTAL system at 111 1		
	The PORTAL system could be also used		
	for extraction of fume, different vapours, powders or oil mist.		
	powders of oil fillst.		
	The PORTAL system - the proper		
	extraction system for "on rail" welding		
	robots!		



# We care about you !





Copyright 2009

# We care about you !





